

# Безопасные мониторы скорости Safety-M compact SMC1.1, SMC2.2, SMC1.3, SMC2.4

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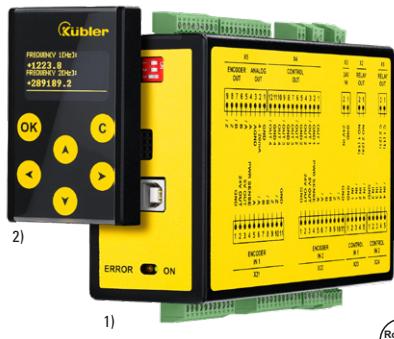
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## Safe speed monitors

**Safety-M compact**  
**Basic module**

Speed monitoring – SMC2.4

1 axis / 2 encoder systems



**SIL3**  
Functional Safety  
PLe

TUV NORD

The integrated signal converter and splitter allows an easy connection of controllers, which can operate using the same encoder system. It offers in addition the possibility of issuing an analog rotational speed value, e.g. to replace tachometers or similar.

The device can be parameterized with a removable control and diagnostic display or with the PC software "OSxx". This allows comfortable, comprehensive and simple diagnostics and settings on a PC on site or at the workplace.

The removable operating display (touchscreen) displays various features such as:

- 2-channel frequency display.
- freely scalable for speed, production rates, rotational speeds, stops.
- operating mode and error code display.

SMC2.4 is a compact safety module of the Safety-M family with integrated drive monitoring for one axis with zwei (different) encoder systems. This standalone speed monitor can be operated without additional safe PLC.

SMC2.4 is the optimal solution for integration in existing safety circuits or for retrofitting old machines. For safe speed detection, solutions with 2 encoders / sensors (HTL differential, HTL/proximity switches, RS422) are supported.

Push-Pull      differential      differential  
                  HTL                 HTL               RS422

- Extensive library of pre-configured safe sensors and command devices. This allows easy parameterizing without programming.
- Complete range of speed-related safe drive monitoring functions equivalent to EN 61800-5-2 already integrated in firmware (SS1, SS2, SDI, SLI, SBC, SMS, SOS, SLS, SSM, STO).
- Different encoder interfaces for RS422, HTL differential and HTL/Push-Pull/proximity switch, for a wide range of sensors that can be freely combined.
- Integrated signal splitter to forward the encoder signals. No complex, interference-sensitive external wiring when the controller is to use the same signals.
- The signal converter can issue the encoder signal as HTL differential, HTL, RS422 or as a 4 ... 20 mA analog value.
- Easy snap-on installation on 35 mm C profile rail.
- 8/4 safe control inputs, 4x2 safe control outputs. 2 safe synchronized potential-free relay contacts.
- Contact multiplication or increase of power capability by external contactors in connection with the device-internal monitoring function for external contacts (EDM).
- LED on the front side indicates operating state.
- Removable control and diagnosis display (optional).
- Free "OSxx" parameterization software.

**Order code**

8 . SMC2 . 4SA . 442

**a Encoder interface**  
4 = 2 x screw terminals  
HTL differential, HTL, RS422

**b Internal signal splitting**  
S = with

**c Analog output**  
A = 4 ... 20 mA

# Safe speed monitors

Safety-M compact Basic module	Speed monitoring – SMC2.4	1 axis / 2 encoder systems
<b>Accessories</b>		Order no.
Control and diagnostic display, OLED touch screen		<b>8.SMCB.100</b>
"OSxx" parameterization software		
Shield terminal for encoder cable, C profile rail	Shield diameter 3.0 ... 12.0 mm	<b>8.0000.4G06.0312</b>
<b>Technical data</b>		
<b>General data</b>		
Safe digital input lines	8 / 4	
Safe digital lines	8 / 4	
Safe relay outputs	2 synchronized	
Type of connection	pluggable screw terminals	
Max. terminal cross section	1.5 mm <sup>2</sup> / AWG16, screw terminal	
Drive monitoring	1 axis	
<b>Electrical characteristics</b>		
Supply voltage	24 V DC / 2 A	
Tolerance	±20 %	
Current consumption (no load)	max. 150 mA	
Power consumption	max. 48 W	
Fuse on supply voltage	max. 3.15 A, delayed	
Rated encoder power supply data	5 V or 24 V DC (approx. 2 V below the supply voltage) / max. 200 mA short-circuit proof	
<b>Environmental data</b>		
Operating temperature	-20°C ... +55°C [-4°F ...+131°F] (non condensing)	
Storage temperature	-25°C ... +70°C [-13°F ...+158°F] (non condensing)	
Protection acc. to EN 60529	IP20	
Climate class	3 acc. to DIN 50178 (non condensing)	
CE compliant acc. to	EMC guideline 2014/30/EU Machinery directive 2006/42/EC Low voltage guideline 2014/35/EU RoHS guideline 2011/65/EU	
<b>Safety characteristics</b>		
Classification	PLe / SIL3	
System structure	2 channel (Cat. 3 / HFT = 1)	
PFH <sub>d</sub> value	5.73 × 10 <sup>-9</sup> h <sup>-1</sup>	
DC <sub>avg</sub>	98.7 %	
SFF	98.99 %	
MTTF <sub>D</sub>	156.5 years	
Mission time / Proof test interval	20 years	
Reaction times	see operating instructions R60047	
Relevant standards	EN ISO 13849-1:2008 EN 62061:2005 EN 61508:2011 EN 60947:2015	
<b>EMC</b>		
Relevant standards	EN 61000-6-2:2006 EN 61000-6-4:2011 EN 61326-3-2:2008	
<b>Mechanical characteristics</b>		
Size w x h x d	50 x 100 x 165 mm [1.97 x 3.94 x 6.50"]	
Weight	390 g [13.76 oz]	
Mounting	snap-on mounting on standard head rail	
Material	housing	plastic
Shock resistance acc. to EN 60068-2-27	300 m/s <sup>2</sup> , 11 ms (3 shocks) 170 m/s <sup>2</sup> , 6 ms (4000 shocks)	
Vibration resistance acc. to EN 60068-2-6	70 m/s <sup>2</sup> , 10 ... 200 Hz (20 cycles)	
<b>LED display</b>		
ERROR (yellow)	steadily on flashing slowly	error DIP 1 = OFF, factory setting DIP 3 = OFF, programming mode
ON (green)	steadily on	power on

# Safe speed monitors

Safety-M compact Basic module	Speed monitoring – SMC2.4	1 axis / 2 encoder systems
<b>Incremental interface (IN1, IN2) X21, X22</b>		
<b>Type of connection</b>	2 x pluggable screw terminals, 11-pin	
<b>Signal</b>	HTL differential, HTL, RS422	
<b>Frequency</b>	max. 500 kHz	
<b>Digital inputs (IN1, IN2) X23, X24</b>		
<b>Type of connection</b>	2 x pluggable screw terminals, 5-pin	
<b>HTL signal (PNP)</b>	proximity switches or digital inputs	
<b>Frequency</b>	max. 1 kHz (control signals)	
<b>Signal level</b>	PNP (10 ... 30 V DC / 15 mA)	
<b>Design</b>	4 x complementary, 8 x single-channel	
<b>Relay outputs (OUT) X1, X2</b>		
<b>Type of connection</b>	2 x pluggable screw terminals, 2-pin	
<b>Wiring</b>	2 x two internally in line, connected in parallel	
<b>Type</b>	positively driven (NO)	
<b>Switching ability</b>	5 ... 250 V AC/DC	
<b>Switching capacity</b>	5 ... 5000 mA	
<b>Digital switching outputs (OUT) X4</b>		
<b>Type of connection</b>	pluggable screw terminal, 12-pin	
<b>Signal</b>	HTL / push-pull	
<b>Rated data digital output</b>	HTL PNP 2 ... 3 V DC lower than the input voltage 500 mA / output (total 1000 mA)	
<b>Design</b>	4 x complementary 8 x single-channel, short-circuit proof	
<b>Protective circuit</b>	push-pull	
<b>Incremental interface / RS422 (OUT) X5, internal signal splitter</b>		
<b>Type of connection</b>	pluggable screw terminal, 9-pin	
<b>Signal</b>	RS422 / HTL differential	
<b>Frequency</b>	max. 500 kHz	
<b>Signal delay</b>	RS422 <-> RS422: 500 ns HTL <-> RS422: 500 ns RS422 <-> HTL: 500 ns HTL <-> HTL: 500 ns	
<b>Source</b>	incremental (X21)	
<b>Analog interface (OUT) X5</b>		
<b>Type of connection</b>	pluggable screw terminal, 9-pin	
<b>Signal</b>	analog	
<b>Resolution</b>	14 bits	
<b>Accuracy</b>	±0.1 %	
<b>Output</b>	1 ms	
<b>Frequency</b>	4 ... 20 mA	
<b>Load</b>	max. 270 Ω	
<b>USB interface X12</b>		
<b>Type</b>	USB-B female connector	
<b>Standard</b>	USB 1.0	
<b>Operating system</b>	WIN 7 / 8 / 9 (tested with 1511 build 0586.104)	

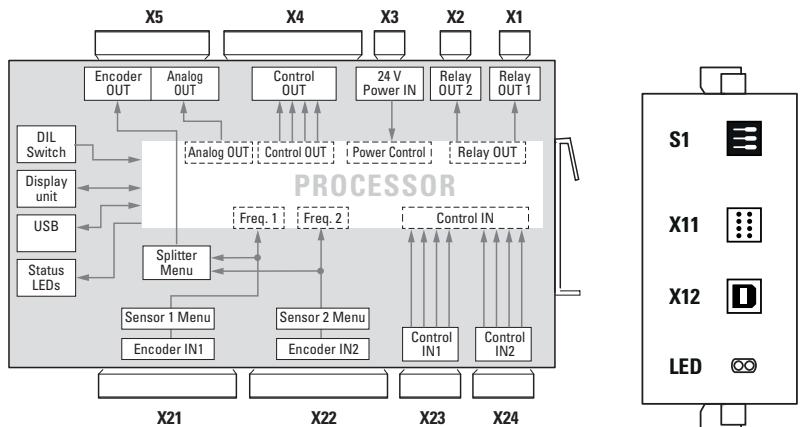
# Safe speed monitors

## Safety-M compact Basic module

## Speed monitoring – SMC2.4

1 axis / 2 encoder systems

### Terminal assignment



**DIP switch S1**

<b>ON</b>	Normal operation
<b>OFF</b>	Factory setting
1	Self-test report
3	Programming mode

X1	Relay OUT 1 (NO)	X2	Relay OUT 2 (NO)	X3	Power 24 V IN	X4	Control OUT	X5	Analogue OUT
C1(11) C2(21)		N01(14) N02(24)		GND	24 V IN	OUT 1 GND 1 /OUT 1	OUT 2 GND 2 /OUT 2	OUT 3 GND 3 /OUT 3	OUT 4 GND 4 /OUT 4

X21	Encoder IN 1	X22	Encoder IN 2	X23	Control IN 1	X24	Control IN 2
1 2 3 4 5 6 7 8 9 10 11 12		1 2 3 4 5 6 7 8 9 10 11 12		1 2 3 4 5 6 7 8 9 10 11 12		1 2 3 4 5 6 7 8 9 10 11 12	
GND	5V OUT	5V OUT	5V OUT	GND	IN 1 /IN 1	GND	IN 3 /IN 3
24 V OUT	PWR SENSE	24 V OUT	PWR SENSE	A	IN 2 /IN 2	24 V OUT	IN 4 /IN 4
	A			B			
	/A			/B			
	Z			Z			
	/Z			/Z			
	GND			GND			

# Safe speed monitors

**Safety-M compact**  
**Basic module**

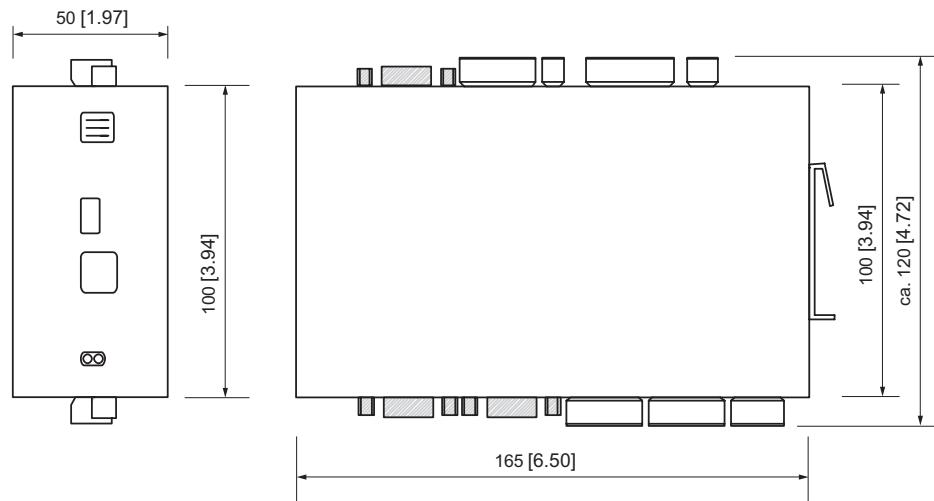
Speed monitoring – SMC2.4

1 axis / 2 encoder systems

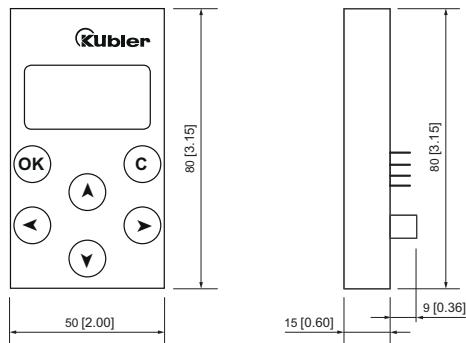
## Dimensions

Dimensions in mm [inch]

### Basic module



**Control and diagnostic display – 8.SMCD.100**  
(further information can be found in the section accessories)



## Safe speed monitors

**Safety-M compact**  
**Basic module**

Speed monitoring – SMC2.2

1 axis / 2 encoder systems



**SIL3**  
Functional Safety  
**PLe**



The integrated signal converter and splitter allows an easy connection of controllers, which can operate using the same encoder system. It offers in addition the possibility of issuing an analog rotational speed value, e.g. to replace tachometers or similar.

The device can be parameterized with a removable control and diagnostic display or with the PC software "OSxx". This way, setting and diagnostic can be performed conveniently at the office PC or totally and easily using the intuitive touchpad display in the field.

SMC2.2 is a compact safety module of the Safety-M family with integrated drive monitoring for one axis with 2 encoder systems. This standalone speed monitor (basic module) can be operated without additional safe PLC.

Safety-M compact is the optimal solution for integration in existing safety circuits or for retrofitting old machines. Two encoder solutions (HTL/proximity switch, TTL/RS422, SinCos) are supported for safe speed acquisition

**SinCos**      RS422      Push-Pull  
                TTL      HTL

- Extensive library of pre-configured safe sensors and command devices. This allows easy parameterizing without programming.
- Complete range of speed-related safe drive monitoring functions equivalent to EN 61800-5-2 already integrated in firmware (e.g. SOS, SLS, SSM, STO).
- Different encoder interfaces for TTL/RS422, SinCos and HTL/Push-Pull/proximity switch, for a wide range of sensors that can be freely combined.
- Integrated signal splitter for SinCos signal forwarding (optional). No complex, interference-sensitive external wiring when the controller is to use the same signals.
- The signal converter can issue the encoder signal as SinCos, TTL/RS422 or as a 4 ... 20 mA analog value.
- Snap-on installation on 35 mm C profile rail.
- 4/2 safe input lines, 8/4 safe shut-off channels, 1 safe potential-free relay open contact.
- Contact multiplication or increase of power capability by external contactors in connection with the device-internal monitoring function for external contacts (EDM).
- LED on the front side indicates operating state.
- Removable control and diagnosis display (optional).
- Free "OSxx" parameterization software.

**Order code**

8 | . | SMC2 | . | 2 | X | A | 241  
| a | b | c |

**a Encoder interface**  
2 = 2 x Sub-D SinCos

**b Internal signal splitting**  
0 = without  
S = with

**c Analog output**  
A = 4 ... 20 mA

1) Safety-M compact basic module.  
2) Optional control and diagnosis display – to be ordered separately (see the accessories).

# Safe speed monitors

Safety-M compact Basic module	Speed monitoring – SMC2.2	1 axis / 2 encoder systems
<b>Accessories</b>		Order no.
Control and diagnostic display, OLED touch screen		<b>8.SMCB.100</b>
"OSxx" parameterization software		
Shield terminal for encoder cable, C profile rail	Shield diameter 3.0 ... 12.0 mm	<b>8.0000.4G06.0312</b>
<b>Connection technology</b>		Order no.
Cordset, pre-assembled 2 m <sup>1)</sup> for Sendix FS encoders	cable, single-ended / 1 x Sub-D, 9-pin, male connector cable, single-ended / 1 x Sub-D, 9-pin, female connector cable with 1 x M12 / 1 x Sub-D, 9-pin, female connector	<b>8.0000.6V00.0002.0087</b> <b>8.0000.6V00.0002.0086</b> <b>8.0000.6V00.0002.0084</b>
<b>Technical data</b>		
<b>General data</b>		
Digital input lines	4 / 2	
Digital output lines	8 / 4	
Safe relay outputs	1	
Type of connection	pluggable terminals	
Max. terminal cross section	1.5 mm <sup>2</sup> [AWG 15]	
Drive monitoring - number of axis	1 axis	
<b>Electrical characteristics</b>		
Supply voltage	24 V DC / 2.5 A	
Tolerance	±20 %	
Current consumption (no load)	max. 150 mA	
Power consumption	max. 45 W	
Fuse on supply voltage	max. 2.5 A, medium time-lag	
Rated encoder power supply data	approx. 2V below the supply voltage / max. 200 mA	
<b>Environmental data</b>		
Operating temperature	-20°C ... +55°C [-4°F ...+131°F]	
Storage temperature	-25°C ... +70°C [-13°F ...+158°F]	
Protection acc. to EN 60529	IP20	
Climate class	3 acc. to DIN 50178 (non condensing)	
CE compliant acc. to	EMC guideline 2014/30/EU Machinery directive 2006/42/EC Low voltage guideline 2014/35/EU RoHS guideline 2011/65/EU	
<b>Safety characteristics</b>		
Classification	PLe / SIL3	
System structure	2 channel (Cat. 3 / HFT = 1)	
PFH <sub>d</sub> value	3.76 x 10 <sup>-8</sup> h <sup>-1</sup>	
Mission time / Proof test interval	20 years	
Reaction times	see operating instructions R60719	
Relevant standards	EN ISO 13849-1:2008 EN 62061:2005 EN 61508:2011	
<b>EMC</b>		
Relevant standards	EN 61000-6-2:2005 / AC:2005 EN 61000-6-4:2007 / A1:2011 EN 61326-3-2:2008	
<b>Mechanical characteristics</b>		
Size w x h x d	50 x 100 x 165 mm [1.97 x 3.94 x 6.50"]	
Weight	390 g [13.76 oz]	
Mounting	snap-on mounting on standard head rail	
Material	housing plastic	
Shock resistance acc. to EN 60068-2-27	300 m/s <sup>2</sup> , 11 ms 170 m/s <sup>2</sup> , 6 ms	
Vibration resistance acc. to EN 60068-2-6	70 m/s <sup>2</sup> , 10 ... 200 Hz	
<b>LED display</b>		
ERROR (yellow)	steadily on flashing quickly flashing slowly	error peripheral alarm DIP 1 = OFF, factory setting DIP 3 = OFF, programming mode
ON (green)	steadily on	power on

# Safe speed monitors

Safety-M compact Basic module	Speed monitoring – SMC2.2	1 axis / 2 encoder systems
<b>SinCos interface (IN) X6, X7</b>		
Type of connection	Sub-D, male connector, 9-pin	
Signal	SinCos	
Frequency	max. 500 kHz	
Signal level	1 Vpp ( $\pm 20\%$ )	
Signal offset	2,5 V ( $\pm 0,1$ V)	
Signal termination	120 $\Omega$	
Output voltage	2 V below the supply voltage	
Output current	max. 200 mA	
<b>Incremental interface (IN) X8, X9</b>		
Type of connection	pluggable screw terminals, 7-pin	
Signal	RS422 / TTL	
Frequency	max. 500 kHz	
Signal termination	120 $\Omega$ , 220 pF	
<b>Digital inputs (IN) X10</b>		
Type of connection	pluggable screw terminals, 5-pin	
HTL signal	incremental interface, Proximity switches or digital inputs	
Frequency	max. 250 kHz (incremental), max. 1 kHz (control signal)	
Signal level	PNP (24 V DC / 15 mA)	
Execution	complementary	
<b>Relay outputs (OUT) X1</b>		
Type of connection	pluggable screw terminals, 2-pin	
Wiring	two internally in line	
Type	positively driven (NO)	
Switching ability	5 ... 36 V DC	
Switching capacity	5 ... 5000 mA	
<b>Digital switching outputs (OUT) X2</b>		
Type of connection	pluggable screw terminals, 8-pin	
Signal	HTL / push-pull	
Rated data digital output	24 V DC / 30 mA	
<b>Incremental interface / RS422 (OUT) X4</b>		
Type of connection	pluggable screw terminals, 7-pin	
Signal	RS422 / TTL	
Frequency	max. 500 kHz	
Signal delay	SinCos $\leftrightarrow$ RS422: 600 ns RS422 $\leftrightarrow$ RS422: 600 ns HTL $\leftrightarrow$ RS422: 600 ns	
Source	SinCos (X6, X7) incremental (X8, X9) HTL (X10)	
<b>Analog interface (OUT) X4</b>		
Type of connection	pluggable screw terminals, 7-pin	
Signal	analog	
Resolution	14 bit	
Accuracy	$\pm 0,1\%$	
Output	1 ms	
Frequency	4 ... 20 mA	
Load	max. 270 $\Omega$	
<b>SinCos interface (OUT) X5</b>		
Type of connection	Sub-D, female connector, 9-pin	
Signal	SinCos	
Signal level	1 Vpp ( $\pm 20\%$ )	
Signal offset	2.5 V ( $\pm 0,1$ V)	
Frequency	max. 500 kHz	
Signal delay	SinCos $\leftrightarrow$ SinCos 200 ns	
Source	SinCos (X6)	
<b>USB interface X12</b>		
Type	USB-B female connector	
Standard	USB 1.0	

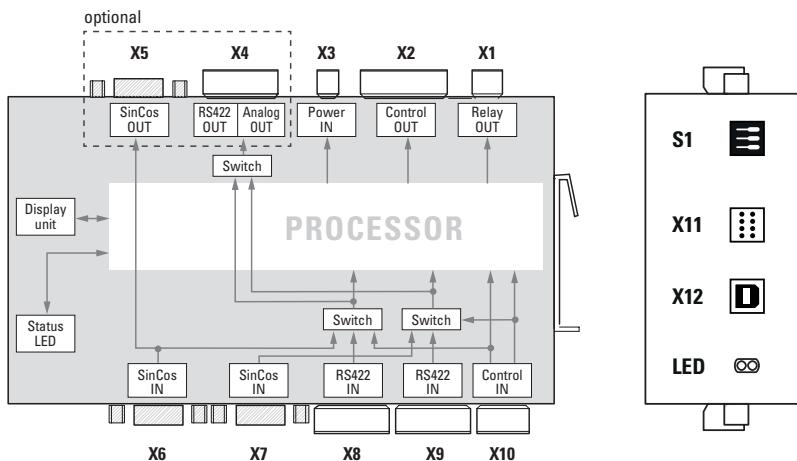
# Safe speed monitors

## Safety-M compact Basic module

## Speed monitoring – SMC2.2

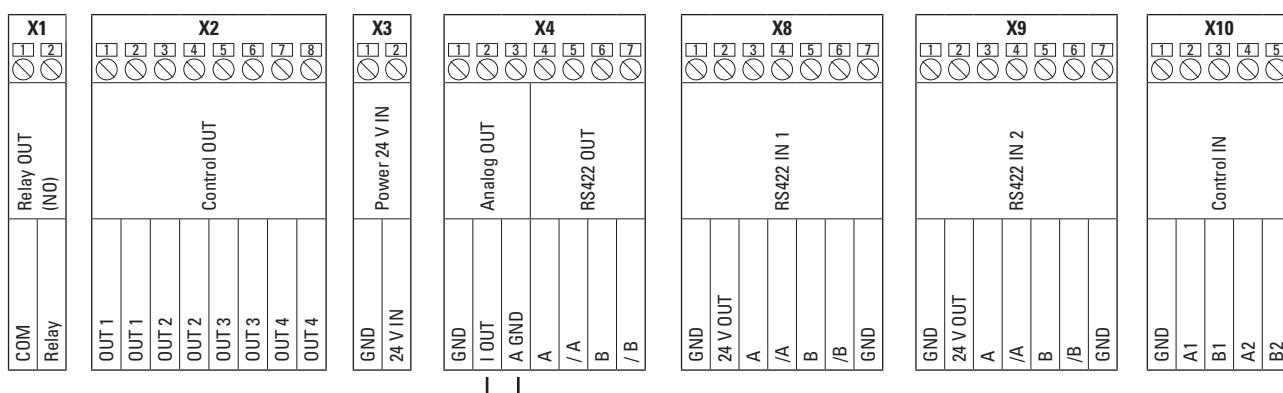
1 axis / 2 encoder systems

### Terminal assignment



**DIP switch S1**

<b>ON</b>	Normal operation
<b>OFF</b>	Factory setting
1	Self-test report
2	Programming mode
3	

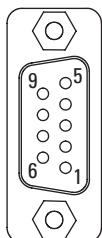


If the analog output is not used,  
terminals X4.2 and X4.3 must be  
bridged.

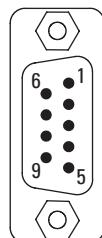
Interface	Sub-D female connector										
<b>Terminal X5</b>	Signal: SinCos	A	$\bar{A}$	B	-	0 V	-	-	-	$\bar{A}$	$\frac{1}{2}$
	Pin:	1	2	3	4	5	6	7	8	9	PH

Interface	Sub-D male connector										
<b>Terminal X6, X7</b>	Signal: SinCos	A	$\bar{B}$	B	+V	0 V	-	-	-	$\bar{A}$	$\frac{1}{2}$
	Pin:	1	2	3	4	5	6	7	8	9	PH

- +V: Power supply encoder +V DC
- 0 V: Encoder power supply ground GND (0V)
- A,  $\bar{A}$ : Cosine signal / Incremental channel A
- B,  $\bar{B}$ : Sine signal / Incremental channel B
- PH  $\frac{1}{2}$ : Plug connector housing (Shield)



**Sub-D female connector,  
9-pin**  
terminal X5



**Sub-D male connector,  
9-pin**  
terminal X6, X7

# Safe speed monitors

**Safety-M compact**  
**Basic module**

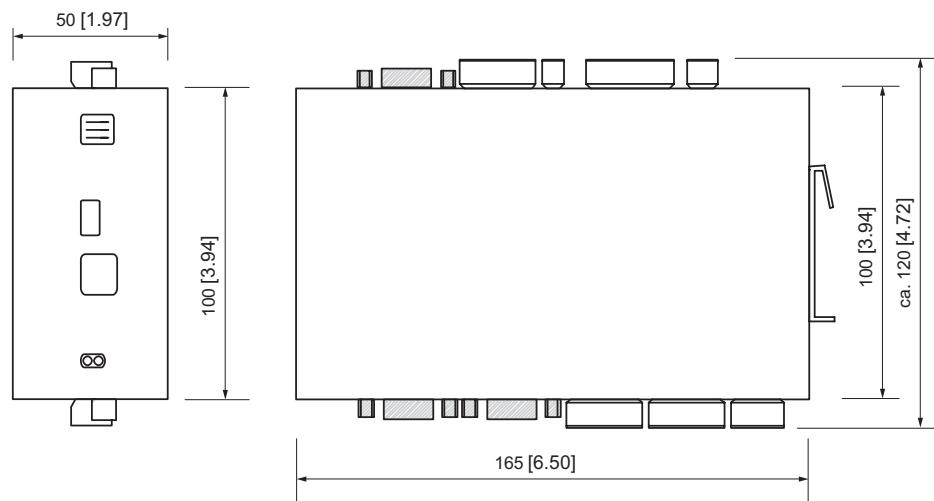
Speed monitoring – SMC2.2

1 axis / 2 encoder systems

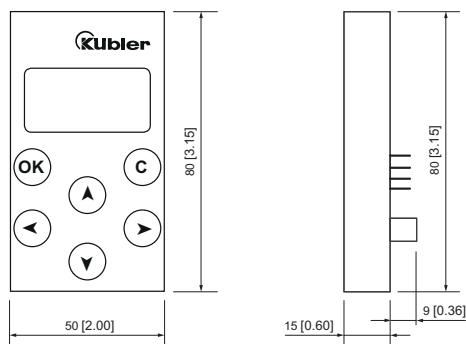
## Dimensions

Dimensions in mm [inch]

### Basic module



**Control and diagnostic display – 8.SMCD.100**  
(further information can be found in the section accessories)



## Safe speed monitors

**Safety-M compact**  
**Basic module**

Speed monitoring – SMC1.3

1 axis / 1 encoder system



**SIL2**  
Functional Safety  
PLd



The integrated signal converter and splitter allows an easy connection of controllers, which can operate using the same encoder system. It offers in addition the possibility of issuing an analog rotational speed value, e.g. to replace tachometers or similar.

The device can be parameterized with a removable control and diagnostic display or with the PC software "OSxx". This allows comfortable, comprehensive and simple diagnostics and settings on a PC on site or at the workplace.

The removable operating display (touchscreen) displays various features such as:

- 2-channel frequency display.
- freely scalable for speed, production rates, rotational speeds, stops.
- operating mode and error code display.

SMC1.3 is a compact safety module of the Safety-M family with integrated drive monitoring for one axis with a safe encoder system. This standalone speed monitor (basic module) can be operated without additional safe PLC.

SMC1.3 is the optimal solution for integration in existing safety circuits or for retrofitting old machines. For safe speed detection, solutions with a safe encoder / incremental sensor (HTL differential, RS422) are supported.

differential HTL      differential RS422

- Extensive library of pre-configured safe sensors and command devices. This allows easy parameterizing without programming.
- Complete range of speed-related safe drive monitoring functions equivalent to EN 61800-5-2 already integrated in firmware (SS1, SS2, SDI, SLI, SBC, SMS, SOS, SLS, SSM, STO).
- Integrated signal splitter to forward the encoder signals. No complex, interference-sensitive external wiring when the controller is to use the same signals.
- The signal converter can issue the encoder signal as RS422, HTL differential or as a 4 ... 20 mA analog value.
- Easy snap-on installation on 35 mm C profile rail.
- 8/4 safe control inputs, 4x2 safe control outputs, 2 safe synchronized potential-free relay contacts.
- Contact multiplication or increase of power capability by external contactors in connection with the device-internal monitoring function for external contacts (EDM).
- LED on the front side indicates operating state.
- Removable control and diagnosis display (optional).
- Free "OSxx" parameterization software.

Order code

8 . SMC1 . 3SA . 442

**a** Encoder interface  
3 = 1 x screw terminal  
HTL differential, RS422

**b** Internal signal splitting  
S = with

**c** Analog output  
A = 4 ... 20 mA

# Safe speed monitors

Safety-M compact Basic module	Speed monitoring – SMC1.3	1 axis / 1 encoder system
<b>Accessories</b>		Order no.
Control and diagnostic display, OLED touch screen		<b>8.SMCB.100</b>
"OSxx" parameterization software		
Shield terminal for encoder cable, C profile rail	Shield diameter 3.0 ... 12.0 mm	<b>8.0000.4G06.0312</b>
<b>Technical data</b>		
<b>General data</b>		
Safe digital input lines	8 / 4	
Safe digital lines	8 / 4	
Safe relay outputs	2 synchronized	
Type of connection	pluggable screw terminals	
Max. terminal cross section	1.5 mm <sup>2</sup> / AWG16, screw terminal	
Drive monitoring	1 axis	
<b>Electrical characteristics</b>		
Supply voltage	24 V DC / 2 A	
Tolerance	±20 %	
Current consumption (no load)	max. 150 mA	
Power consumption	max. 48 W	
Fuse on supply voltage	max. 3.15 A, delayed	
Rated encoder power supply data	5 V or 24 V DC (approx. 2V below the supply voltage) / max. 200 mA short-circuit proof	
<b>Environmental data</b>		
Operating temperature	-20°C ... +55°C [-4°F ...+131°F] (non condensing)	
Storage temperature	-25°C ... +70°C [-13°F ...+158°F] (non condensing)	
Protection acc. to EN 60529	IP20	
Climate class	3 acc. to DIN 50178 (non condensing)	
CE compliant acc. to	EMC guideline 2014/30/EU Machinery directive 2006/42/EC Low voltage guideline 2014/35/EU RoHS guideline 2011/65/EU	
<b>Safety characteristics</b>		
Classification	PLd / SIL2	
System structure	2 channel (Cat. 3 / HFT = 1)	
PFH <sub>d</sub> value	5.73 x 10 <sup>-9</sup> h <sup>-1</sup>	
DC <sub>avg</sub>	98.7 %	
SFF	98.99 %	
MTTF <sub>D</sub>	156.5 years	
Mission time / Proof test interval	20 years	
Reaction times	see operating instructions R60047	
Relevant standards	EN ISO 13849-1:2008 EN 62061:2005 EN 61508:2011 EN 60947:2015	
<b>EMC</b>		
Relevant standards	EN 61000-6-2:2006 EN 61000-6-4:2011 EN 61326-3-2:2008	
<b>Mechanical characteristics</b>		
Size w x h x d	50 x 100 x 165 mm [1.97 x 3.94 x 6.50"]	
Weight	390 g [13.76 oz]	
Mounting	snap-on mounting on standard head rail	
Material	housing	plastic
Shock resistance acc. to EN 60068-2-27	300 m/s <sup>2</sup> , 11 ms (3 shocks) 170 m/s <sup>2</sup> , 6 ms (4000 shocks)	
Vibration resistance acc. to EN 60068-2-6	70 m/s <sup>2</sup> , 10 ... 200 Hz (20 cycles)	
<b>LED display</b>		
ERROR (yellow)	steadily on flashing slowly	error DIP 1 = OFF, factory setting DIP 3 = OFF, programming mode
ON (green)	steadily on	power on

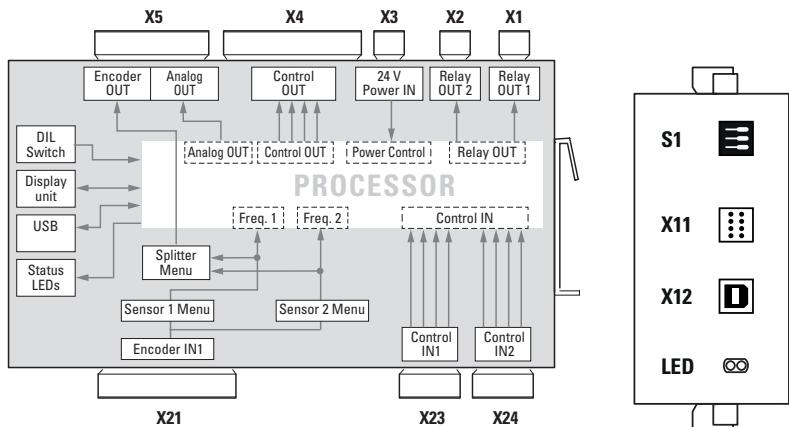
# Safe speed monitors

Safety-M compact Basic module	Speed monitoring – SMC1.3	1 axis / 1 encoder system																																																																						
<b>Incremental interface (IN1) X21</b>																																																																								
Type of connection	1 x pluggable screw terminal, 11-pin	Type of connection	2 x pluggable screw terminals, 2-pin																																																																					
Signal	HTL differential, RS422	Wiring	2 x two internally in line, connected in parallel																																																																					
Frequency	max. 500 kHz	Type	positively driven (NO)																																																																					
<b>Digital inputs (IN1, IN2) X23, X24</b>																																																																								
Type of connection	2 x pluggable screw terminals, 5-pin	Switching ability	5 ... 250 V AC/DC																																																																					
HTL signal (PNP)	proximity switches or digital inputs	Switching capacity	5 ... 5000 mA																																																																					
Frequency	max. 1 kHz (control signals)																																																																							
Signal level	PNP (10 ... 30 V DC / 15 mA)																																																																							
Design	4 x complementary, 8 x single-channel																																																																							
<b>Relay outputs (OUT) X1, X2</b>																																																																								
Type of connection	pluggable screw terminal, 12-pin	Digital switching outputs (OUT) X4																																																																						
Signal	HTL / push-pull	Rated data digital output	HTL PNP 2 ... 3 V DC lower than the input voltage 500 mA / output (total 1000 mA)	Design	4 x complementary 8 x single-channel, short-circuit proof	Protective circuit	push-pull	<b>Incremental interface / RS422 (OUT) X5, internal signal splitter</b>			Type of connection	pluggable screw terminal, 9-pin	Source	incremental (X21)	Signal	RS422 / HTL differential			Frequency	max. 500 kHz			Signal delay	RS422 <-> RS422: 500 ns HTL <-> RS422: 500 ns RS422 <-> HTL: 500 ns HTL <-> HTL: 500 ns			Load	max. 270 Ω			<b>Analog interface (OUT) X5</b>			Type of connection	pluggable screw terminal, 9-pin	Source	incremental (X21)	Signal	analog	Frequency	4 ... 20 mA	Resolution	14 bits	Output	1 ms	Accuracy	±0.1 %	Load	max. 270 Ω	Operating system	WIN 7 / 8 / 9 (tested with 1511 build 0586.104)			<b>USB interface X12</b>			Type	USB-B female connector	Source	incremental (X21)	Standard	USB 1.0	Frequency	4 ... 20 mA	Operating system	WIN 7 / 8 / 9 (tested with 1511 build 0586.104)	Output	1 ms	Load	max. 270 Ω	Load	max. 270 Ω
Rated data digital output	HTL PNP 2 ... 3 V DC lower than the input voltage 500 mA / output (total 1000 mA)	Design	4 x complementary 8 x single-channel, short-circuit proof	Protective circuit	push-pull	<b>Incremental interface / RS422 (OUT) X5, internal signal splitter</b>			Type of connection	pluggable screw terminal, 9-pin	Source	incremental (X21)	Signal	RS422 / HTL differential			Frequency	max. 500 kHz			Signal delay	RS422 <-> RS422: 500 ns HTL <-> RS422: 500 ns RS422 <-> HTL: 500 ns HTL <-> HTL: 500 ns			Load	max. 270 Ω			<b>Analog interface (OUT) X5</b>			Type of connection	pluggable screw terminal, 9-pin	Source	incremental (X21)	Signal	analog	Frequency	4 ... 20 mA	Resolution	14 bits	Output	1 ms	Accuracy	±0.1 %	Load	max. 270 Ω	Operating system	WIN 7 / 8 / 9 (tested with 1511 build 0586.104)			<b>USB interface X12</b>			Type	USB-B female connector	Source	incremental (X21)	Standard	USB 1.0	Frequency	4 ... 20 mA	Operating system	WIN 7 / 8 / 9 (tested with 1511 build 0586.104)	Output	1 ms	Load	max. 270 Ω	Load	max. 270 Ω		
Design	4 x complementary 8 x single-channel, short-circuit proof	Protective circuit	push-pull	<b>Incremental interface / RS422 (OUT) X5, internal signal splitter</b>			Type of connection	pluggable screw terminal, 9-pin	Source	incremental (X21)	Signal	RS422 / HTL differential			Frequency	max. 500 kHz			Signal delay	RS422 <-> RS422: 500 ns HTL <-> RS422: 500 ns RS422 <-> HTL: 500 ns HTL <-> HTL: 500 ns			Load	max. 270 Ω			<b>Analog interface (OUT) X5</b>			Type of connection	pluggable screw terminal, 9-pin	Source	incremental (X21)	Signal	analog	Frequency	4 ... 20 mA	Resolution	14 bits	Output	1 ms	Accuracy	±0.1 %	Load	max. 270 Ω	Operating system	WIN 7 / 8 / 9 (tested with 1511 build 0586.104)			<b>USB interface X12</b>			Type	USB-B female connector	Source	incremental (X21)	Standard	USB 1.0	Frequency	4 ... 20 mA	Operating system	WIN 7 / 8 / 9 (tested with 1511 build 0586.104)	Output	1 ms	Load	max. 270 Ω	Load	max. 270 Ω				
Protective circuit	push-pull																																																																							
<b>Incremental interface / RS422 (OUT) X5, internal signal splitter</b>																																																																								
Type of connection	pluggable screw terminal, 9-pin	Source	incremental (X21)																																																																					
Signal	RS422 / HTL differential																																																																							
Frequency	max. 500 kHz																																																																							
Signal delay	RS422 <-> RS422: 500 ns HTL <-> RS422: 500 ns RS422 <-> HTL: 500 ns HTL <-> HTL: 500 ns																																																																							
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Type of connection	pluggable screw terminal, 9-pin	Source	incremental (X21)																																																																					
Signal	analog	Frequency	4 ... 20 mA																																																																					
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Type	USB-B female connector	Source	incremental (X21)																																																																					
Standard	USB 1.0	Frequency	4 ... 20 mA																																																																					
Operating system	WIN 7 / 8 / 9 (tested with 1511 build 0586.104)	Output	1 ms																																																																					
Load	max. 270 Ω	Load	max. 270 Ω																																																																					

# Safe speed monitors

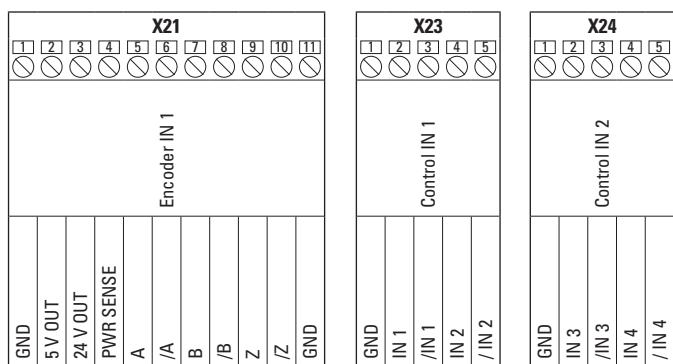
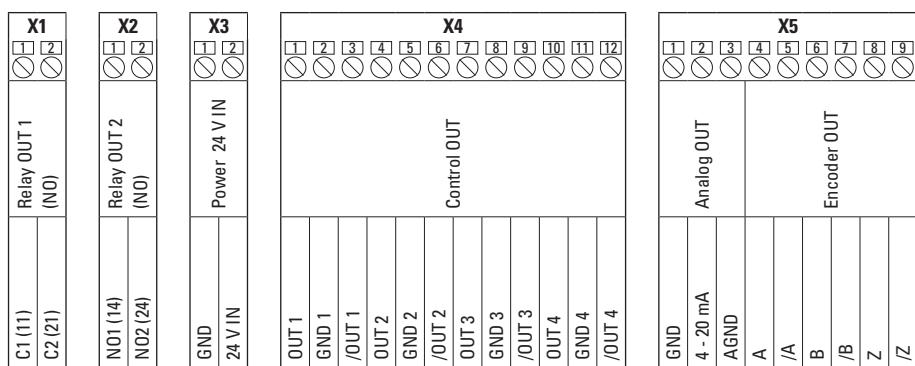
<b>Safety-M compact Basic module</b>	<b>Speed monitoring – SMC1.3</b>	<b>1 axis / 1 encoder system</b>
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## Terminal assignment



**DIP switch S1**

ON	Normal operation
OFF	Factory setting
1	Self-test report
3	Programming mode



# Safe speed monitors

**Safety-M compact**  
**Basic module**

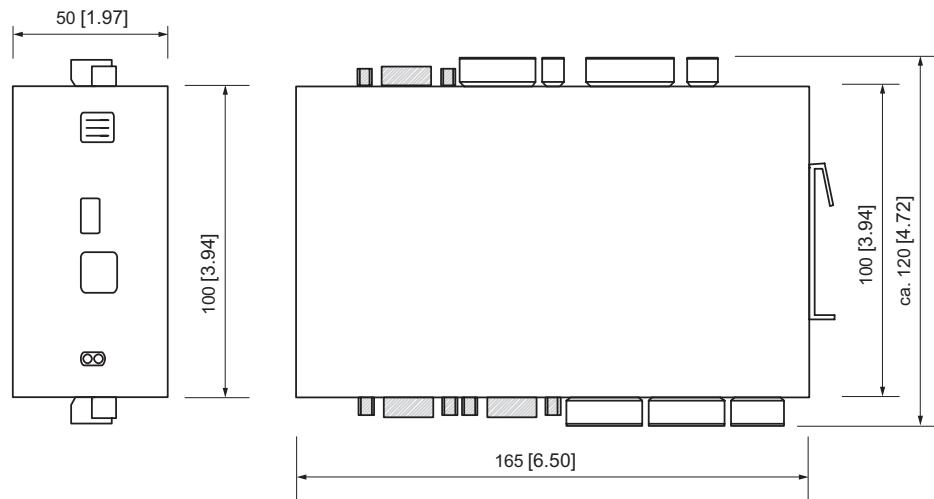
**Speed monitoring – SMC1.3**

**1 axis / 1 encoder system**

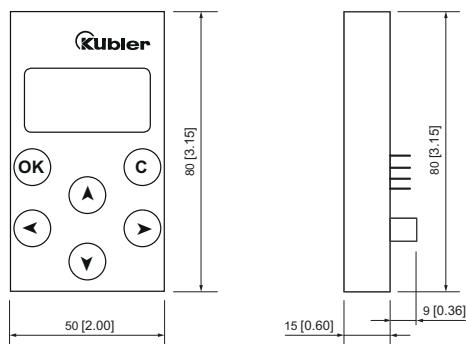
## Dimensions

Dimensions in mm [inch]

### Basic module



**Control and diagnostic display – 8.SMCD.100**  
(further information can be found in the section accessories)



## Safe speed monitors

**Safety-M compact**  
**Basic module**

Speed monitoring – SMC1.1

1 axis / 1 encoder system



**SIL3**  
Functional Safety  
**PLe**



The integrated signal converter and splitter allows an easy connection of controllers, which can operate using the same encoder system. It offers in addition the possibility of issuing an analog rotational speed value, e.g. to replace tachometers or similar.

The device can be parameterized with a removable control and diagnostic display or with the PC software "OSxx". This way, setting and diagnostic can be performed conveniently at the office PC or totally and easily using the intuitive touchpad display in the field.

SMC1.1 is a compact safety module of the Safety-M family with integrated drive monitoring for one axis with a safe encoder system. This standalone speed monitor (basic module) can be operated without additional safe PLC.

**Safety-M compact** is the optimal solution for integration in existing safety circuits or for retrofitting old machines. Solutions with a safe encoder (SinCos) are supported for safe speed acquisition.

**SinCos**

- Extensive library of pre-configured safe sensors and command devices. This allows easy parameterizing without programming.
- Complete range of speed-related safe drive monitoring functions equivalent to EN 61800-5-2 already integrated in firmware (e.g. STO, SS1, SS2, SOS, SLS, SSM, SDI).
- Integrated signal splitter for SinCos signal forwarding (optional). No complex, interference-sensitive external wiring when the controller is to use the same signals.
- The signal converter can issue the encoder signal as SinCos, TTL/RS422 or as a 4 ... 20 mA analog value.
- Snap-on installation on 35 mm C profile rail.
- 4/2 safe input lines, 8/4 safe shut-off channels, 1 safe potential-free relay open contact.
- Contact multiplication or increase of power capability by external contactors in connection with the device-internal monitoring function for external contacts (EDM).
- LED on the front side indicates operating state.
- Removable control and diagnosis display (optional).
- Free "OSxx" parameterization software.

**Order code**

8 . SMC1 . 1XA . 241

**a** Encoder interface  
1 = 1 x Sub-D SinCos

**b** Internal signal splitting  
0 = without  
S = with

**c** Analog output  
A = 4 ... 20 mA

1) Safety-M compact basic module.  
2) Optional control and diagnosis display – to be ordered separately (see the accessories).

# Safe speed monitors

Safety-M compact Basic module	Speed monitoring – SMC1.1	1 axis / 1 encoder system
<b>Accessories</b>		Order no.
Control and diagnostic display, OLED touch screen		<b>8.SMCB.100</b>
"OSxx" parameterization software		
Shield terminal for encoder cable, C profile rail	Shield diameter 3.0 ... 12.0 mm	<b>8.0000.4G06.0312</b>
<b>Connection technology</b>		Order no.
Cordset, pre-assembled 2 m <sup>1)</sup> for Sendix FS encoders	cable, single-ended / 1 x Sub-D, 9-pin, male connector cable, single-ended / 1 x Sub-D, 9-pin, female connector cable with 1 x M12 / 1 x Sub-D, 9-pin, female connector	<b>8.0000.6V00.0002.0087</b> <b>8.0000.6V00.0002.0086</b> <b>8.0000.6V00.0002.0084</b>
<b>Technical data</b>		
<b>General data</b>		
Digital input lines	4 / 2	
Digital output lines	8 / 4	
Safe relay outputs	1	
Type of connection	pluggable screw terminals	
Max. terminal cross section	1.5 mm <sup>2</sup> [AWG 15]	
Drive monitoring - number of axis	1 axis	
<b>Electrical characteristics</b>		
Supply voltage	24 V DC / 2.5 A	
Tolerance	±20 %	
Current consumption (no load)	max. 150 mA	
Power consumption	max. 45 W	
Fuse on supply voltage	max. 2.5 A, medium time-lag	
Rated encoder power supply data	approx. 2V below the supply voltage / max. 200 mA	
<b>Environmental data</b>		
Operating temperature	-20°C ... +55°C [-4°F ...+131°F]	
Storage temperature	-25°C ... +70°C [-13°F ...+158°F]	
Protection acc. to EN 60529	IP20	
Climate class	3 acc. to DIN 50178 (non condensing)	
CE compliant acc. to	EMC guideline 2014/30/EU Machinery directive 2006/42/EC Low voltage guideline 2014/35/EU RoHS guideline 2011/65/EU	
<b>Safety characteristics</b>		
Classification	PLe / SIL3	
System structure	2 channel (Cat. 3 / HFT = 1)	
PFH <sub>d</sub> value	3.76 x 10 <sup>-8</sup> h <sup>-1</sup>	
Mission time / Proof test interval	20 years	
Reaction times	see operating instructions R60719	
Relevant standards	EN ISO 13849-1:2008 EN 62061:2005 EN 61508:2011	
<b>EMC</b>		
Relevant standards	EN 61000-6-2:2005 / AC:2005 EN 61000-6-4:2007 / A1:2011 EN 61326-3-2:2008	
<b>Mechanical characteristics</b>		
Size w x h x d	50 x 100 x 165 mm [1.97 x 3.94 x 6.50"]	
Weight	390 g [13.76 oz]	
Mounting	snap-on mounting on standard head rail	
Material	housing plastic	
Shock resistance acc. to EN 60068-2-27	300 m/s <sup>2</sup> , 11 ms 170 m/s <sup>2</sup> , 6 ms	
Vibration resistance acc. to EN 60068-2-6	70 m/s <sup>2</sup> , 10 ... 200 Hz	
<b>LED display</b>		
ERROR (yellow)	steadily on flashing quickly flashing slowly	error peripheral alarm DIP 1 = OFF, factory setting DIP 3 = OFF, programming mode
ON (green)	steadily on	power on

1) Other lengths available

# Safe speed monitors

Safety-M compact Basic module	Speed monitoring – SMC1.1	1 axis / 1 encoder system
<b>SinCos interface (IN) X6</b>		
Type of connection	Sub-D, male connector, 9-pin	
Signal	SinCos	
Frequency	max. 500 kHz	
Signal level	1 Vpp ( $\pm 20\%$ )	
Signal offset	2.5 V ( $\pm 0.1$ V)	
Signal termination	120 $\Omega$	
Output voltage	2 V below the supply voltage	
Output current	max. 200 mA	
<b>Digital inputs (IN) X10</b>		
Type of connection	pluggable screw terminals, 5-pin	
HTL signal	incremental interface, Proximity switches or digital inputs	
Frequency	max. 250 kHz (incremental), max. 1 kHz (control signal)	
Signal level	PNP (24 V DC / 15 mA)	
Execution	complementary	
<b>Relay outputs (OUT) X1</b>		
Type of connection	pluggable screw terminals, 2-pin	
Wiring	two internally in line	
Type	positively driven (NO)	
Switching ability	5 ... 36 V DC	
Switching capacity	5 ... 5000 mA	
<b>Digital switching outputs (OUT) X2</b>		
Type of connection	pluggable screw terminals, 8-pin	
Signal	HTL / push-pull	
Rated data digital output	24 V DC / 30 mA	
<b>Incremental interface / RS422 (OUT) X4</b>		
Type of connection	pluggable screw terminals, 7-pin	
Signal	RS422 / TTL	
Frequency	max. 500 kHz	
Signal delay	SinCos $\leftrightarrow$ RS422: 600 ns HTL $\leftrightarrow$ RS422: 600 ns	
Source	SinCos (X6), HTL (X10)	
<b>Analog interface (OUT) X4</b>		
Type of connection	pluggable screw terminals, 7-pin	
Signal	analog	
Resolution	14 bit	
Accuracy	$\pm 0.1\%$	
Output	1 ms	
Frequency	4 ... 20 mA	
Load	max. 270 $\Omega$	
<b>SinCos interface (OUT) X5</b>		
Type of connection	Sub-D, Buchse, 9-pin	
Signal	SinCos	
Signal level	1 Vss ( $\pm 20\%$ )	
Signal offset	2,5 V ( $\pm 0,1$ V)	
Frequency	max. 500 kHz	
Signal delay	SinCos $\leftrightarrow$ SinCos: 200 ns	
Source	SinCos (X6)	
<b>USB interface X12</b>		
Type	USB-B female connector	
Standard	USB 1.0	

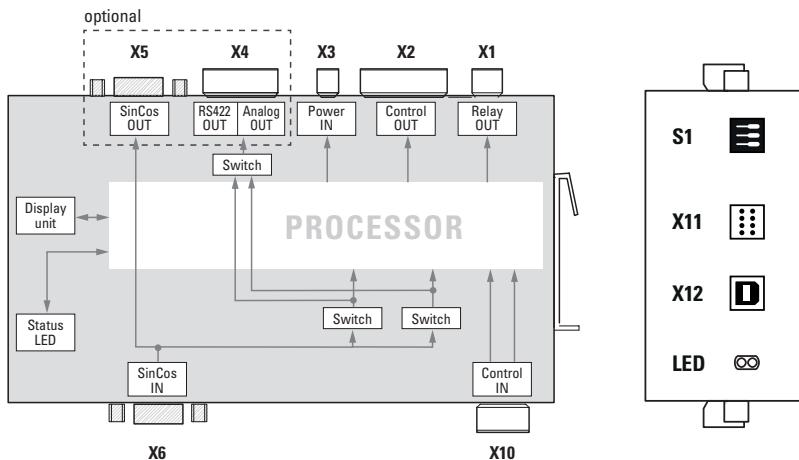
# Safe speed monitors

## Safety-M compact Basic module

## Speed monitoring – SMC1.1

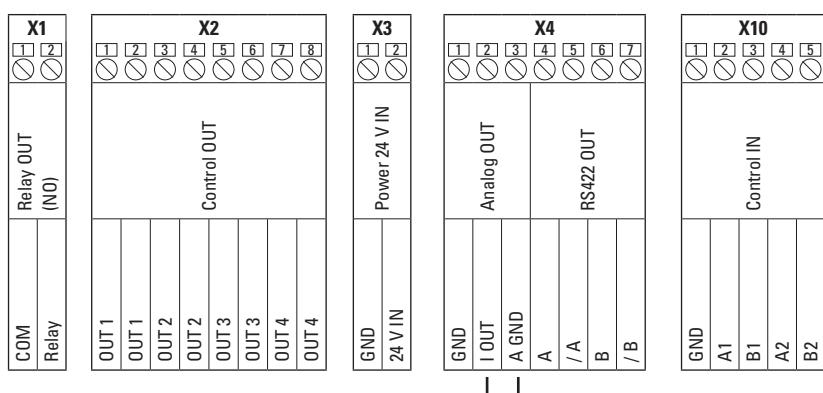
1 axis / 1 encoder system

### Terminal assignment



DIP switch S1

ON	Normal operation
OFF	Factory setting
1	Self-test report
2	Programming mode
3	

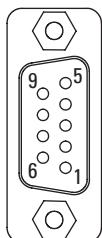


If the analog output is not used,  
terminals X4.2 and X4.3 must be  
bridged.

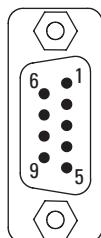
Interface	Sub-D female connector										
Terminal X5	Signal: SinCos	A	$\bar{B}$	B	-	0 V	-	-	-	$\bar{A}$	$\frac{1}{2}$
	Pin:	1	2	3	4	5	6	7	8	9	PH

Interface	Sub-D male connector										
Terminal X6	Signal: SinCos	A	$\bar{B}$	B	+V	0 V	-	-	-	$\bar{A}$	$\frac{1}{2}$
	Pin:	1	2	3	4	5	6	7	8	9	PH

- +V: Power supply encoder +V DC
- 0 V: Encoder power supply ground GND (0V)
- A,  $\bar{A}$ : Cosine signal / Incremental channel A
- B,  $\bar{B}$ : Sine signal / Incremental channel B
- PH  $\frac{1}{2}$ : Plug connector housing (Shield)



Sub-D female connector,  
9-pin  
terminal X5



Sub-D male connector,  
9-pin  
terminal X6

# Safe speed monitors

**Safety-M compact**  
**Basic module**

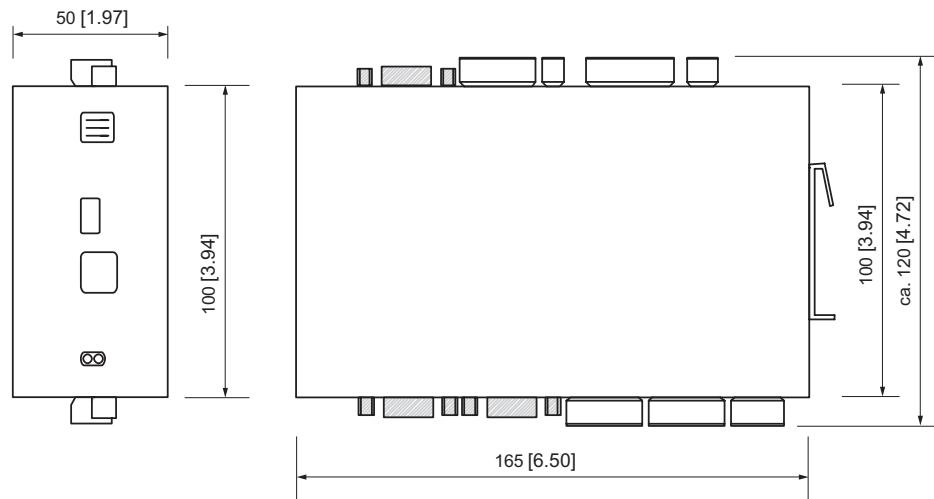
**Speed monitoring – SMC1.1**

**1 axis / 1 encoder system**

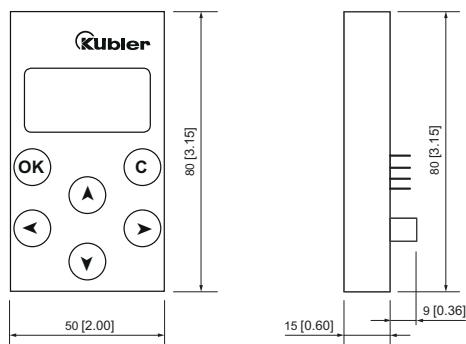
## Dimensions

Dimensions in mm [inch]

### Basic module



**Control and diagnostic display – 8.SMCD.100**  
(further information can be found in the section accessories)



## По вопросам продаж и поддержки обращайтесь:

Алматы (727)345-47-04  
Ангарск (3955)60-70-56  
Архангельск (8182)63-90-72  
Астрахань (8512)99-46-04  
Барнаул (3852)73-04-60  
Белгород (4722)40-23-64  
Благовещенск (4162)22-76-07  
Брянск (4832)59-03-52  
Владивосток (423)249-28-31  
Владикавказ (8672)28-90-48  
Владимир (4922)49-43-18  
Волгоград (844)278-03-48  
Вологда (8172)26-41-59  
Воронеж (473)204-51-73  
Екатеринбург (343)384-55-89

Иваново (4932)77-34-06  
Ижевск (3412)26-03-58  
Иркутск (395)279-98-46  
Казань (843)206-01-48  
Калининград (4012)72-03-81  
Калуга (4842)92-23-67  
Кемерово (3842)65-04-62  
Киров (8332)68-02-04  
Коломна (4966)23-41-49  
Кострома (4942)77-07-48  
Краснодар (861)203-40-90  
Красноярск (391)204-63-61  
Курск (4712)77-13-04  
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